



41376

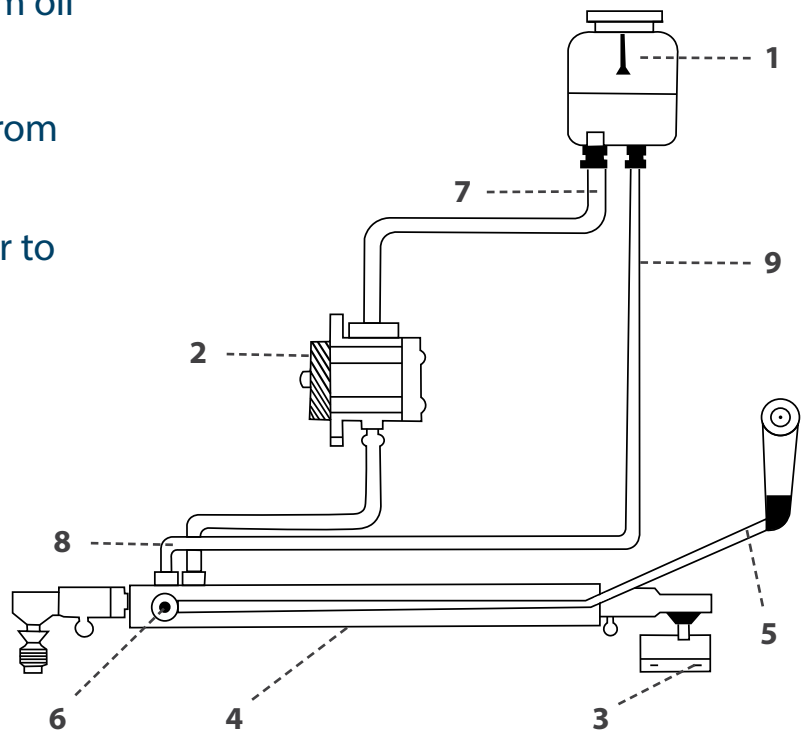
SERVICE BULLETIN

Hydraulic Steering Conversion Kits Assembling Instruction for Ford 5000-5600

1. Assemble the oil reservoir.
2. Assemble the hydraulic steering oil pump.
- 2a. Assemble the hydraulic steering oil pump. (Original steering pump)
3. Mount lift's assembling bracket to the engine body.
4. Assemble valve and piston.
5. Fasten pressure hose 5/16 R6 from oil pump to lift.
6. Fasten return hose 3/8 R6 hose from reservoir to oil pump.
7. Fasten 5/8 R6 hose from reservoir to oil pump.
8. The long rod will be installed.

9. After that center the valve shaft and fasten with M8 bolts.
10. After mounting use special sae 10 or 20 oil to start engine and check oil level, add some more if necessary.
11. Hydraulic pressure valve was already adjusted.

Note: Check fastening bolts and hoses after 1 week.





TRACTOR ASSEMBLY INSTRUCTIONS

